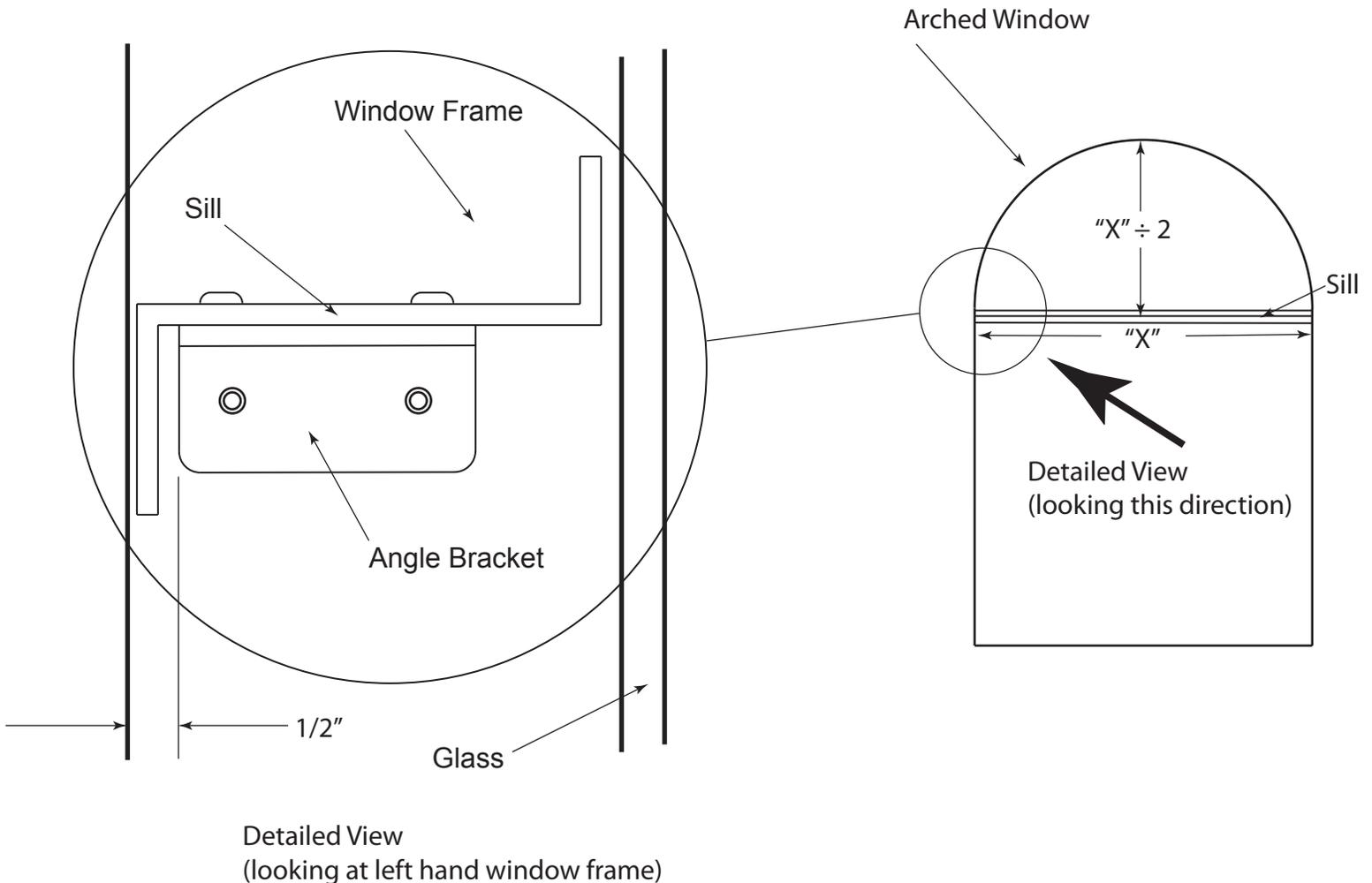


SILL INSTALLATION

- 1) Measure diameter. Divide the diameter ("X") by two. This is the distance down from the top of the arch where the sill will be located.
- 2) Place a pencil mark at this distance on the left and right frame.
- 3) Note that the sill will be located at the point where a "perfect" arch is formed (radius will equal 1/2 the diameter).
- 4) Remove angle brackets from sill. Locate the angle bracket approximately 1/2" from edge of window frame.
- 5) Position the angle bracket at the pencil mark, locate the hole centers and drill 3/32" dia. pilot holes.
- 6) Fasten angle bracket to window frame with the #6 X 1 1/4" flat head screws provided in hardware bag.
- 7) Repeat process for second angle bracket.
- 8) Position sill on angle brackets. The larger flange is positioned "down" away from the window.
- 9) Fasten sill to angle brackets with the #8 X 32 X 3/8" pan head screws.



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